



# Fence Fabrication Guidelines

## Installation:

Follow proper installation instructions.

1. We recommend metal stiffeners in all rails for the Homewood series of product.
2. Make sure all metal stiffeners are in the correct orientation for the rail as used.
3. Make sure all rails are notched.
4. We recommend attaching U channel trim to the post to help stabilize T&G boards.
5. Do not use any clear wrapping or shrink wrap on fence for storage or transportation. Make sure any wrap or protection of the fence or profiles does not absorb and retain heat. It will cause warping.
6. We recommend the use of a midrail to reduce T&G bowing, especially on darker colors.
7. Product expansion and contraction is temperature dependent and will vary more in longer lengths and darker colors. Please take this into account during installation.
8. Do not store or install product next to a heat source.
9. Avoid installing the product near reflective surfaces (e.g. glass windows and glass doors), which can concentrate sunlight and heat the product.
10. Avoid installing the product on or adjacent to concrete, asphalt, or dark-colored gravel.
11. Scratches will be more evident in darker colors. Use caution when transporting and installing the Homewood series of products.
12. Make sure rail ends have at least 1 inch clearance of each other when inserted into posts for 6' spans, and at least 1.5 inch clearance on 8' spans. This will allow for adequate expansion and contraction of rails within the posts and prevent bowing.
13. Do not put dirt or mulch against rails. It could cause rails to permanently bow out.

(Continued on back)

14. CAUTION - When dealing with installation on slopes, ensure that there is adequate clearance for pickets inside of the rail. If the pickets are binding against the rail, they will cause excessive bowing with thermal expansion. Make sure pickets are cut for adequate clearance.

Homeland Vinyl Products does not warranty bowing of pickets. Please make sure of proper installation to reduce all of the factors mentioned.

## After Purchase Care:

Follow proper installation instructions.



Avoid exposure of any vinyl to unusual or excessive heat sources (e.g., outdoor fire pits, grills, glass window or glass door reflections) or installation adjacent to areas that may absorb heat such as concrete, asphalt, or dark-colored gravel.

Darker colors, such as Mocha Walnut, may become hot to the touch after prolonged exposure to direct sunlight. This effect can be mitigated with umbrellas, awnings or other shade producing fixtures.

Loose dirt can be cleaned with mild soap and water. Any cleaning products should be tested in an inconspicuous area before being applied on the full vinyl surface.

Do NOT paint the PVC.

Spray-on sunscreen or bug spray products may cause discoloration of the PVC vinyl. It is recommended that such products be applied either indoors, off the deck, away from fence and rail, or in such a manner that oversprayed product will not come in contact with the vinyl.

Avoid using rubber mats on any vinyl, as they may discolor the deck surface.

Download Instructions and Literature at:

<http://gorilladeck.com/literature/>

2015-114  
M1095\_revB

## VMA Certified



Homeland Vinyl's fence and rail products are VMA Certified #ID-002

Homeland is one of the pioneers in the vinyl fence and rail industry with 3 manufacturing plants all certified through VMA. This is an assurance to fabricators, distributors, contractors and homeowners that our vinyl fence and rail profiles will meet or exceed the industry standards.

**800-999-6813 • *HomelandVinyl.com***